### **GAS GENERATOR SET**





Image shown may not reflect actual package

## AG BIOGAS CONTINUOUS

103 ekW 129 kVA 50 HZ 1500 RPM 132 ekW 165 kVA 60 HZ 1800 RPM

Caterpillar is leading the power generation marketplace with power solutions engineered to deliver unmatched flexibility, expandability, reliability and cost-effectiveness.

### **FEATURES**

#### **FULL RANGE OF ATTACHMENTS**

- Wide range of bolt-on system expansion attachments, factory designed and tested.
- Flexible packaging options for easy and cost effective installation.

#### **PROVEN SYSTEM**

- Fully prototype tested.
- Field proven in a wide range of applications worldwide.
- Certified torsional vibration analysis available

### **WORLDWIDE PRODUCT SUPPORT**

- Cat<sup>®</sup> dealers provide extensive post sales support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat<sup>®</sup> S•O•S <sup>SM</sup> program cost effectively detects internal engine component conditions, even the presence of unwanted fluids and combustion by-products

### CAT® G3406 NA GAS ENGINE

- Robust high speed diesel block design provides prolonged life and lower owning and operating costs
- Designed for maximum performance on low pressure gaseous fuel supply.
- Simple open chamber combustion system for reliability and fuel flexibility.

#### **CAT GENERATOR**

- Designed to match performance and output characteristics of Cat gas engines
- Industry leading mechanical and electrical design
- High efficiency

#### **CAT EMCP II+ CONTROL PANEL**

- Simple user friendly interface and navigation
- Digital monitoring, metering and protection setting
- Fully-featured power metering and protection relayin
- Remote control and monitor capability options



### **G3406 NA Product Consist (DTO for Ag Biogas Application)**

System	Standard				
Air Inlet	Air cleaner, single element canister type				
All lillet	Service indicator				
Cooling	Engine driven pump for jacket water				
	Package mounted radiator sized for 41°C / 105° F ambient up to 200 m / 660 ft				
	Coolant drain lines with valves piped to edge of base				
	Cat Coolant (not included w/radiator removal)				
	Low coolant sensor (not included w/radiator removal )				
Exhaust	Exhaust manifolds, watercooled				
	Stainless steel exhaust flex with welded flanges				
Fuel	Gas pressure regulator, requiring 1.5 to 5 psi pressure				
	Carburator sized for 540 to 660 btu/scf Ag Biogas with ship-loose valve and jet				
	24V energized-to-run gas shutoff valve				
Generator	SR4B self excited generator, includes:				
	Class H insulation, Class F temperature rise (105° C Continuous)				
	12 Lead (600 volt generators are 6 lead)				
	VR6 Voltage Regulator, 3-phase sensing with reactive droop, 2:1 Volts/Hz or 1:1 Volts/Hz				
	Bus bar termination				
	Extension box				
	Segregated low voltage (AC/DC) wiring panel				
	Random wound				
Governing	Flo-Tech speed control and ITB (integrated throttle body and actuator)				
Ignition	Digital Ignition System				
Lubrication	Lubricating oil				
	Oil cooler				
	Oil filter				
	Oil drain line with valve piped to edge of base				
	Fumes disposal piped to front of radiator				
Mounting	Narrow formed steel base				
	Linear vibration isolators between base and engine-generator				
Starting / Charging	24V DC starting motor				
	45A charging alternator				
	Battery set w/ rack and cables				
	Battery disconnect switch				
General	Paint Caterpillar Yellow except rails & radiators;				
	Crankshaft vibration damper				
	Lifting eyes				
	Operation and Maintenance Manuals; Parts Book.				

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### **SPECIFICATIONS**

CAT G3406 NA GAS ENGINE		CAT EMCPII+ CONTROL PANEL			
4-Stroke-Cycle, Spark Ignited		<ul> <li>Power by 24 volts DC</li> </ul>			
Number of Cylinders	I-6	<ul> <li>NEMA 12, IP44 dust-proof enclosure</li> </ul>			
Bore mm (in)	137 (5.4)	<ul> <li>Lockable hinged door</li> </ul>			
Stroke mm (in)	164 (6.5)	<ul> <li>Single-location customer connection</li> </ul>			
Displacement L (cu in)	14.6 (891)	<ul> <li>Auto start/stop control switch</li> </ul>			
Compression Ratio	10.3:1	<ul> <li>Voltage adjustment potentiomenter</li> </ul>			
Aspiration	Naturally Aspirated	<ul> <li>True RMS AC metering, 3 phase</li> </ul>			
Cooling Type	Combined JW and OC	<ul> <li>Purge cycle and staged shutdown logic</li> </ul>			
Fuel System	LPG IMPCO	<ul> <li>Digital indication for:</li> </ul>			
Ignition	Digital Ignition	RPM			
Governor Type	Woodward Flo-Tech	Operating hours			
		Oil pressure			
CAT SR4B GENERATOR		Coolant temperature			
Frame size	447	DC voltage			
Excitation	Self Excited	L-L volts, L-N volts, phase amps, Hz,			
Pitch	0.75	ekW, kVA, kVAR, kWhr, %kW, pf			
Number of poles	4	System diagnostic codes			
Number of bearings	1	<ul> <li>Shutdown with indicating lights;</li> </ul>			
Number of leads	12	Low oil pressure			
Insulation	Class H	High coolant temperature			
IP rating	Drip proof IP22	High oil temperature			
Alignment Pil		Overspeed			
Overspeed capability % of rated	50 Hz 180%	Overcrank			
	0011 (=00/				

60 Hz 150%

less than 5.0%

VR6

3

+/- 5.0%

+/- 0.5%

+/- 0.5%

less than 50

**Emergency stop** 

Overcurrent

Spare indicator LEDs

Reverse power

Spare alarm/shutdown inputs

Under / Over voltage

Under / Over frequency

Programmable protective relaying functions:

### Consult ASC for available voltage

Waveform deviation line to line, no load

Voltage regulation with 3% speed change

Voltage regulator -

Voltage level adjustment

Voltage regulation, steady state

Telephone Influence Factor (TIF)

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### **TECHNICAL DATA**

G3406 NA Gas Package Generator Set for Ag Biogas				DM 8660		DM 8659	
		50Hz		60Hz			
Package Performance (1)							
Power Rating @ 0.8 pf (w/ JW pump and w/ fan)	ekW	Continuous	103		132		
Power Rating @ 0.8 pf (w/ JW pump and w/ fan)	kVA	Continuous	129		165		
Mechanical Power (w/ JW pump and w/o fan)	bkW	bhp	112	150	145	194	
Fuel Consumption (2)							
100% load w/o fan	Nm³/hr	scf/hr	57.6	2142	76.2	2831	
75% load w/o fan	Nm³/hr	scf/hr	46.9	1751	63.2	2351	
50% load w/o fan	Nm³/hr	scf/hr	33.2	1235	45.2	1670	
Altitude Capability <sup>(3)</sup>							
At 25° C (77° F) ambient, above sea level	m	ft	153	500	153	500	
Cooling System							
Ambient air temperature	Deg C	Deg F	25	77	25	77	
Jacket water temperature ( Maximum outlet )	Deg C	Deg F	99	210	99	210	
Exhaust System							
Combustion air inlet flow rate	Nm³/min	SCFM	6.4	248	8.1	311	
Exhaust stack gas temperature	Deg C	Deg F	578	1073	614	1137	
Exhaust gas flow rate	Nm³/min	CFM	7.1	789	8.9	1035	
Exhaust flange size ( internal diameter )	mm	in	127	5	127	5	
Heat Rejection <sup>(4)</sup>							
Heat rejection to jacket water	kW	Btu/min	123	6979	161	9134	
Heat rejection to lube oil	kW	Btu/min	19	1103	25	1444	
Heat rejection to exhaust (LHV to 350° F)	kW	Btu/min	74	4189	102	5796	
Heat rejection to exhaust (LHV to 120° C)	kW	Btu/min	84	4781	115	6546	
Heat rejection to atmosphere from engine	kW	Btu/min	15	848	20	1122	
Heat rejection to atmosphere from generator	kW	Btu/min	5.9	336	7.4	421	
Generator							
Frame			447		447		
Temperature rise at Continuous Rating	Deg C	Deg F	80	144	80	144	
Motor starting capability @ 30% voltage dip (5)	skVA		49	493		579	
Lubrication System							
Standard sump refill with filter change	L	gal	68.1	18	68.1	18	
Emissions <sup>(6)</sup>	_						
$NO_x$ (as $NO_2$ ) @ 5% $O_2$ (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	7613	20.96	7724	20.47	
CO @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	1788	4.93	1461	3.88	
THC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	1022	2.82	1575	4.18	
NMHC @ 5% O <sub>2</sub> (dry)	mg/Nm <sup>3</sup>	g/bhp-hr	154	0.43	237	0.63	
Exhaust O <sub>2</sub> (dry)	%	%	2	2	2	2	

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### **RATING DEFINITIONS AND CONDITIONS**

(1) Continuous – Maximum output available for an unlimited time.

**Ratings** are based on low energy gas having a Low Heat Value (LHV) of 23.3 MJ/Nm<sup>3</sup> (593 Btu/ft<sup>3</sup>) and 1.9 of THC: Free Inert Ratio.

For values in excess of altitude. ambient temperature, inlet/exhaust restriction, or different from the conditions listed, contact your Cat Dealer.

- (2) Ratings and fuel consumption are based on ISO 3046/1 standard reference conditions of 25° C (77° F) of ambient temperature and 100 kPa (29.61 in Hg) of total barometric pressure, 30% relative humidity with 0, +5% fuel tolerance.
- (3) Altitude capability is based on 2.5 kPa air filter and 5.0 kPa exhaust stack restrictions.
- **(4) Heat rejection** Values based on nominal data with fuel tolerance of +/-2.5% and 2.5 kPa inlet and 5.0 kPa exhaust restrictions.
- (5) Assume synchronous driver
- **(6) Emissions data** measurements are consistent with those described in EPA CFR 40 Part 89 Subpart D & E and ISO8178-1 for measuring HC, CO, PM NO<sub>X</sub>. Data shown is based on steady state engine operating conditions of 25°C (77°F), 96.28 kPa (28.43 Hg) and fuel having a LHV of 35.6 MJ/Nm³ (905 Btu/cu ft) and 80 Cat Methane Number at 101.60 kPa (30.00 in Hg) absolute and 0° C (32° F). Emission data shown is subject to instrumentation, facility and engine fuel system adjustment.

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### **DIMENSIONS**

Package Dimensions			
Length	4179.0 mm	164.53 in	
Width	1293.7 mm	50.93 in	
Height	2131.9 mm	83.93 in	
Approx. Shipping Weight	4082 kg	9000 lb	

Note: Do not use for installation design.

See general dimension drawings
for details

(Drawing Number 207-4500)

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Performance Number: DM8660, DM8659

Feature Code: DTO
Generator Arr:: 1938725
Source: US Sourced